

## Elimedical Isolation Gown

With excellent protection and comfort
Comes from soft and comfortable material SMS and Spunbond polypropylene

SMS material is strong and breathable, a multi-layer fabric composed of meltblown polypropylene between outer layers of spunbond polypropylene that is idealeasy for wearing.

Spunbond polypropylene is soft, coated with a layer of polyethylene film.

## AAMI Level 2 gowns

Description	Size	Cat. #	Qty.
SMS ELASTIC CUFF WAIST TIES TAPE TAB NECK YELLOW	Regular/Large	E200	10/pk, 100/cs
	X-Large	E200XL	
	XX-Large	E200XXL	
	XXX- Large	E200XXXL	
SMS THUMBLOOPS ELASTIC TAPE TAB NECK YELLOW	Regular/Large	E200TL	10/pk, 100/cs
SMS ELASTIC CUFF WAIST TIES NECK TIES YELLOW	Regular/Large	E211	10/pk, 100/cs
MULTI-PLY ELASTIC WRIST WAIST SIDE TIES TAPE TAB NECK	Regular/Large	E221	10/pk, 100/cs
YELLOW	X-Large	E221XL	
SMS KNITTED CUFF SIDE TIES NECK TIE YELLOW LATEX-FREE	Medium	E230M	10/pk, 100/cs
	Regular/Large	E230	
	X-Large	E230XL	
SMS ELASTIC CUFF SIDE TIE NECK TIE YELLOW	X-Large	E231XL	10/pk, 100/cs
SMS THUMBLOOPS OVER THE HEAD SIDE TIES YELLOW	Regular/Large	E240	10/pk, 100/cs
	X-Large	E240XL	1

## **AAMI Level 3 gowns**

Description	Size	Cat. #	Qty.
SMS ELASTIC CUFF TAPE TAB NECK YELLOW	Regular/Large	E315	10/pk, 100/cs
	X-Large	E315XL	
SMS KNIT CUFF HOOK AND LOOP NECK BLUE	Regular/Large	E325	10/pk, 100/cs
PP+PE MICROPOROUS BREATHABLE KNIT CUFF TAPE TAB NECK	Regular/Large	E350	10/pk, 100/cs
YELLOW	X-Large	E350XL	







Tape Tab



Hook &Loop







Thumbloop



**Knitted Cuff** 

**Full Back Coverage** Latex Free Soft Comfortable



ELIMEDICAL, Inc. 450 Alden Rd., Unit 10, Markham, ON L3R 5H4, Canada Tel:905 513 1113 www.elimedical.com





## **Winner Medical Profile**

## 30 years of development

 With 30 years of experience in the production of medical hygiene materials and dressings, Winner Medical is an independent and innovative company that develops, produces and sells medical dressings and daily consumer products using cotton as the main raw material

## 19 subsidiaries

- 19 branches or stock-sharing subsidiaries
- Over 13,000 employees

#### 3 Brands

winner 稳健医疗

Purcotton 全棉財代 PureH2B 津梁生活

## System Certification

- One of China's first companies in medical dressings industry obtained the certification of EU CE, ISO13485 medical equipment quality management system
- First company in China certified by the Japanese Ministry of Health and Welfare and verified by the US FDA

## **Benchmarked Company**

- National High-tech Enterprise
- Branch President of China Medical Insurance Chamber of Commerce on Medical Dressings
- Shenzhen Independent Innovation Industry Leader

## **Business scale**

- Business covers 110+ countries and set up branches in 27 cities in China
- Products have entered 3,000 hospitals and 90,000 pharmacies in China
- Over 2.61 million e-commerce followers.





## **Manufactures Overview**

#### Isolation gown are produced in Chongyang, China

#### Winner in Huanggang

Floor Space 550,000 m

**Employees** Over 2400 people

Winner face mask, cotton spunlace non-woven

(cotton towel) production mainstay

AWC dressing, baby diaper, adhesive class

Product main origin

38,000 square meters of intelligent e-commerce logistics center

Annual production capacity of 4 billion face masks



# Winner in Chongyang Floor Space Employees 140,000 m Over 1500 people Major medical product manufacturing locations of Winner The mainstay of robust surgical kit production Ranked among the local industries in Chongyang in 2020 First place in corporate taxation

## Winner in Tianmen Floor Space Employees 150,000 m Over 600 people With advanced cotton spunlace non-woven Raw material production technology Ranked #1 in local business taxes by 2020 Annual output of 120 million packs of cotton soft towels 2 billion pieces of gauze sheets winner ever 稳健医疗(天门)有限公司 WINNERMEDICAL(TIANMEN)COLLTD And Andrews

## Winner in Jiayu

Floor Space 140 mu

**Employees** 700 people

Annual output of 5 billion cotton swabs

4000 tons of skimmed cotton, 20 million packs of wet wipes

Estimated annual sales of RMB 600 million





## **Manufactures Overview**

#### Winner in Jingmen

Floor Space 100 mu Employees Over 900 people

Annual processing of 100 million meters of wide skimmed bleached fabric and dyed medical gauze

Annual output of cotton infant and toddler clothing series 1.5 million sets

Washed gauze daily use series 10 million pieces

500,000 sets of bedding series



#### Winner in Yichang

Floor Space 50,000 m Employees 100 persons

Annual output of 50 million meters of various specifications of grey fabric



#### Winner in Wuhan

Phase I covers an area of

Phase II covers an area of

300 mu

area or 400 mu

#### Employees

Over 600 people

Registered capital of RMB 1 billion

With a strong sterilization capacity and advanced

spunlace raw material



#### Winner in Shenzhen

Floor Space 28500m<sup>2</sup> Employees About 700 people

Annual production capacity of surgical kits is 3 million kits

Automated hole towel production of 1.5 million pieces per year

Medium sheet, therapeutic wipes with an annual production capacity of 20 million pieces

Annual production of 3 billion masks







## **Quality Management**

250+ employees of Quality Dept.

- Vendor Selection/Import
- Item verification
- Supplier regular review

SQA (Supplier Quality Assurance)



- Coming inspection
- Non-conforming product handling



- Initial inspection
- Process inspection
- Shipping inspection

PMS

PQC (Process Quality Control)





(Post Market Surveillance)

complaining Collection Analysis

Adverse Event Collection Analysis

Product and process improvements







## **Quality Management**

## 105,000 Square Meters Clean Room



Class 300,000:27011m





















Clean Workshop

Intelligent Device

Standardized Process

The Cornerstone of Quality







Winner has always led by example to promote the healthy development of the industry as its own responsibility

Participation in the development of national/industrial standards

13 items

## Achieving 3 national standards

- GB/T 30558-2014 Classification of Technical Textiles
- GB/T 32610-2016 Technical Specification for Daily Protective Masks
- GB/T 38880-2020 Technical Specification for Children's Face Masks

## Achieving 10 industry standards

- YY 0854.1-2011 Performance requirements for cotton nonwoven surgical dressings Part 1: Nonwoven fabrics for dressing production
- YY 0854.2-2011 Performance requirements for cotton nonwoven surgical dressings Part 2: Finished dressings
- YY/T 1293.4-2016 Contact trauma dressings part 4:Hydrocolloid dressing
- YY/T 1293.5-2017 Contact trauma dressings part 5:Calcium Alginate Dressing
- YY/T 1293.2-2016 Contact trauma dressings part 2:Polyurethane foam dressing
- YYT 0506.2 Surgical sheets, gowns and clean clothing for patients, medical staff and surgical instruments Part 2:Performance Requirements and Test Methods
- YY/T 0506.7-2014 Surgical sheets, gowns and clean suits for patients, medical personnel and surgical instruments Part 7:Cleanliness - Microbiological test method
- YY/T 0506.4-2016 Surgical sheets, gowns and clean suits for patients, health care workers and instruments Part 4:Test method for dry flocculation
- YY/T 1642-2019 Single-use medical protective cap
- YY/T 1633-2019 Single-use medical protective shoe covers



# Advantage of raw materials



## Completing the lamination process by ourselves

SMS fabric, composite, hydrophilic lamination, purcotton fabric lamination, etc. 890,000 m² /day, inchluding:

- lamination production capacity for 2.4m width: 380,000m² /day
- lamination production capacity for 1.6m width: 510,000m² /day



# Advantage of intelligent manufacturing



Intelligent Circulated Hanging System for surgical/isolation gowns.

9.5 million pcs/month

## including:

- 3.5 million pcs/month for surgical gowns
- 6 million pcs/month for isolation gowns

## ISO13485\_ Winner







#### Certificate

No. Q5 046241 0068 Rev. 02

Holder of Certificate: Winner Medical Co., Ltd.

Winner Industrial Park No. 660 Bulong Road Longhua District 518109 Shenzhen

PEOPLE'S REPUBLIC OF CHINA

Certification Mark:



Scope of Certificate:

Design and Development,

Production and Distribution of

Gauze Products.

100% Cotton Non-woven Products, Synthetic Non-woven Products,

Bandages and Tapes, Special Dressing Products,

Cotton Products, Disposable Medical

Devices for Infusion and Transfusion,

Surgical Instruments

(for detail information see following pages)

The Certification Body of TDV SUD Product Service GmbH certifies that the company mentioned above has established and is maintaining a quality management system, which meets the requirements of the listed standard(s). See also notes overleaf.

Report No.: SH1984324 Valid from: 2020-06-01

Valid until: 2023-05-31

2020-04-23 Date.

Christoph Dicks

Head of Certification/Notified Body

TUV SUD Product Service Ombit • Certification Body • Ridlerstraße 65 • 80338 Munich • Germany





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## Certificate

No. Q5 046241 0068 Rev. 02

#### · Gauze Products, including:

Swabs/Sponges (plain and fluff) without/with X-ray detectable element, Lap Sponges (washed, unwashed and fluff) without/with X-ray detectable element, Balls without/with X-ray detectable element, Rolls without/with X-ray detectable element, Trach Sponges, O.R. Towels, Face Masks (gauze)

#### . 100% cotton non-woven products, including:

Swabs/Sponges without/with X-ray detectable element, Lap Sponges without/with X-ray detectable element, Balls without/with X-ray detectable element, Rolls without/with Xray detectable element, O.R. Towels without/with X-ray detectable element, Trach Sponges without/with X-ray detectable element

#### · Synthetic non-woven products, including:

Swabs/Sponges without/with X-ray detectable element, Lap Sponges without/with X-ray detectable element, Balls without/with X-ray detectable element, Rolls without/with X-ray detectable element, Face Masks, Caps, Shoe Covers, Surgical Gowns, Protective Clothes, Isolation Clothes, Bed Sheets, Pillows, Sleeves, Aprons, Beard Covers. Drapes -

#### . Bandages and Tapes, including:

Triangular Bandages, Gauze Bandages (washed and unwashed), Elastic Bandages, Elastic Adhesive Bandages, Plaster of Paris Bandages, Soft Silicone Tapes, Silicone Band Aid

#### . Special Dressing Products, including:

Adhesive Plasters, First Aids, Finger Bandage, Applicators, Sterile Pouches, Bibs, Tongue Depressors, Identity Bands, Adhesive Taps, Paper Towel, Paper Mask, PE Products (Sleeves, Aprons, Gloves, Shoe Covers), Alcohol Pad, Cast Padding, Wound Dressing, Alginate Dressing, Foam Dressing, Hydrocolloid Dressing, Super Absorbent Dressing, Silicone Foam Dressing, Silicone Contact Layer, Activated Charcoal Super Absorbent Dressing, NPWT Gauze Dressing Kit and NPWT Foam Dressing Kit, Silicone Super Absorbent Dressing

#### Cotton Products, including:

Cotton Wool (cotton roll), Cotton Ball, Zig-zag Cotton Wool, Oval-formed Eye Pads, Dental Sponges, Combine Dressings

#### . Disposable Medical Devices for Infusion and Transfusion, including:

Disposable Syringe Sets, Drainage Bags

#### . Surgical Instruments, including:

Basic Dressing Packs, Umbilical Cord Clamps

Licence Number

14290

Numéro de la licence

**Medical Device Establishment Licence** 

Licence d'établissement pour les instruments médicaux

#### WINNER MEDICAL GROUP INC.

660 BULONG ROAD, LONGHUA SHENZHEN CHINA 518109

This licence is issued in accordance with the Medical Devices Regulations of the Food and Drugs Act for the following activities:

Cette licence est délivrée conformément à la Loi sur les aliments et drogues, règlement sur les instruments médicaux pour les activités qui suivent:

	Distributor / Distributeur	Importer / Importateur	Manufacture Devices for Distribution / Fabricant d'instruments médicaux pour distribution
Class I / Classe I	No / Non	No / Non	Yes / Oui
Class II / Classe II	No / Non	No / Non	
Class III / Classe III	No / Non	No / Non	
Class IV / Classe IV	No / Non	No / Non	

#### Attestation made:

#### Attestations faites:

	establishment has documented procedures in e in respect of:			ablissement a mis en oeuvre une procédure le concernant:
•	distribution records	[Y]		les registres de distribution
	complaint handling	[Y]	•	les plaintes
•	recalls	[Y]	•	les rappels
•	mandatory problem reporting	[N]	•	rapports d'incident obligatoires
•	handling, storage, delivery	[N]	•	la manutention, le stockage, la livraison
•	installation	[N]		l'installation,
•	corrective action	[N]	•	les mesures correctives
	servicing	[N]	•	l'entretien

#### Site listing begins on the back of this page

Liste des sites commence au verso de cette page

Issue Date, date de délivrance: 2020-06-25

Minister of Health Ministre de la santé Countersigned: Director, Medical Devices Compliance Program or delegated authority Contresigné par: Directrice, Programme de la conformité des matériels médicaux ou autoritée déléguée

Anik Michelle Chartrand

# Battle against the Covid-19

## Donate with love and care for the community





During epidemics of Covid 19, Winner Group has donated many kinds of products for all levels of medical workers, including medical face masks, protective coveralls, hydrocolloid dressings, adult diapers and other materials, as well as cash donation.

Goods and materials donated were exceeded

13 Million

## Letter of appreciation continued to be received



# 国务院应对新型冠状病毒肺炎疫情联防联控机制(医疗物资保障组)

#### 感谢信

稳健医疗用品股份有限公司:

新冠肺炎疫情发生以来,在党中央、国务院的坚强领导下, 全国上下各条战线迅速行动起来,与时间赛跑,同病魔较量, 经过艰苦努力,目前全国疫情防控阻击战取得重大战略成果。

"打疫情防控阻击战,实际也是打后勤保障战"。在医疗物资供应保障战中,医用防护服、口罩等生产企业积极响应党和国家导召,以维护人民群众生命安全和身体健康为最高使命。全力提升医疗物资保障能力,满足了全国特别是湖北武汉疫情防拉器要。你公司自觉服从国务院应对新型冠状病毒肺炎疫情联防疑控机制医疗物资保障组的统筹调配,是当之无愧的抗击疫情"军工厂",为打藏疫情防控阻击战作出了重要贡献。在此,通向你公司表示战弊的谢意。希望你公司再接再厉,为坚决夺取疫情防控全面胜利作出更大贡献。《国工必

同作出更大贡献 国务院应允许扩流统对毒颇支疫情 联历职控机制医疗物资保障组 (水平) 2030 年 6 月 30 日

抄送: 淘北省人民政府

Letter of appreciation from the State Council

Winner Medical deserve and worth the title of "Arsenal" in fighting against the epidemic



Winner Medical (Huanggang) Ltd. was awarded

The Advanced Collectives in the National Fight Against Covid-19
Outbreak



## Making united efforts to safeguard production



3 9 billion pieces face mask

From Jan. to Apr. in 2020 when medical supplies were in the shortest supply, we supplied nearly 400 million medical masks to the society. In 2020, we have supplied more than 3.9 billion masks to the world

9.39 million pieces protective coverall

In 2020, a total of 9.39 million pieces of protective coverall have been supplied both in and abroad

56.9 million pieces isolation gown

In 2020, we've supplied 56.9 million pieces isolation gowns and 20.19 million surgical gowns worldwide

